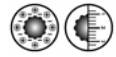
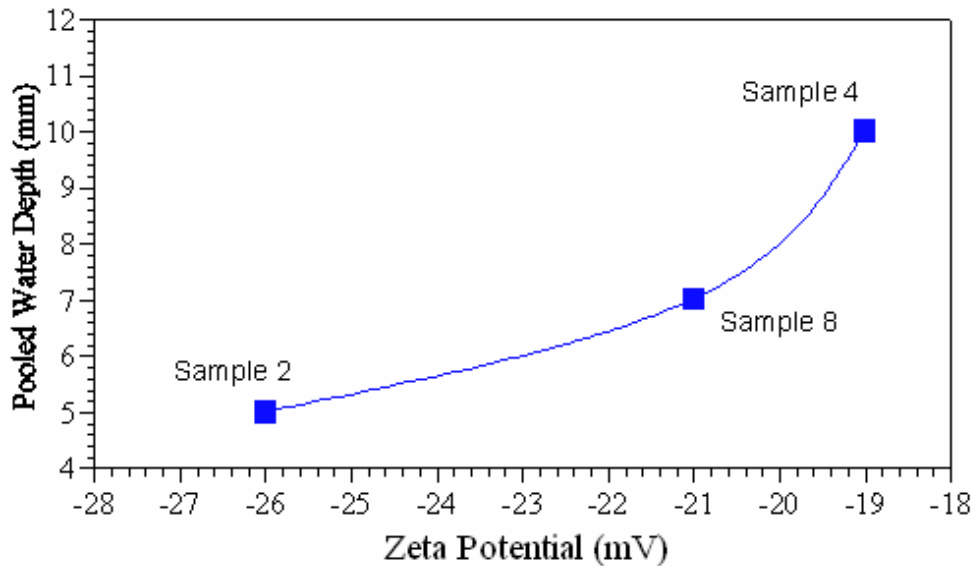


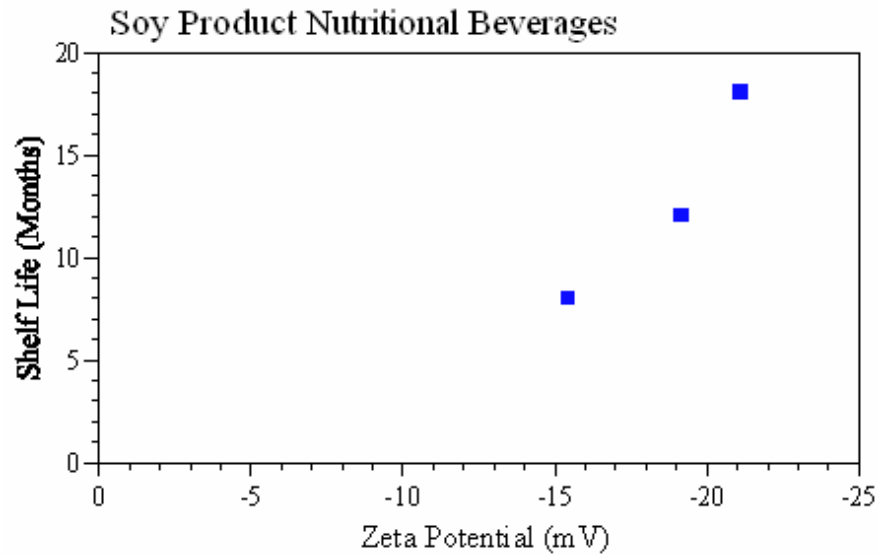
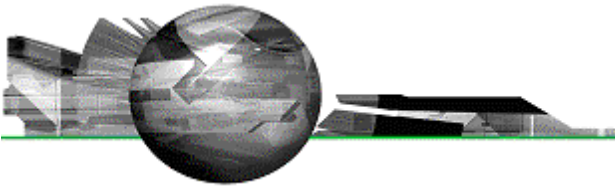
Food Products



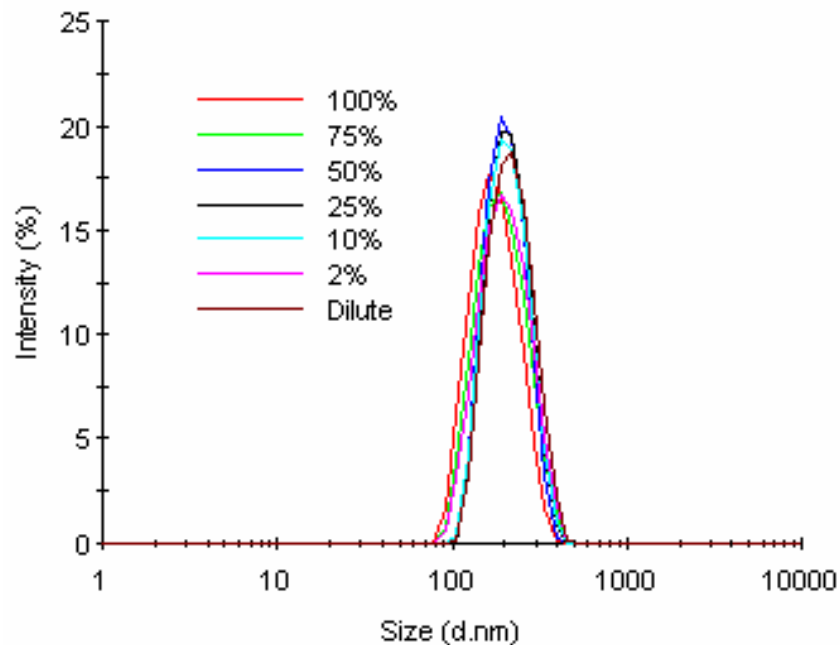
Particle size and surface charge are of great relevance to researchers within the food industry, due to their influence on product shelf life, aesthetic appeal, and palatability. In food product areas such as edible films, the wine & beer industries, oil in water emulsions, milk products, and food flavorings, monitoring and fine tuning of the colloidal properties of the product, e.g. size and zeta potential, has become routine practice as a means of enhancing customer satisfaction. Consider for example, the figure below, which shows the correlation between the zeta potential and the standing water depth for 3 ketchup samples. Marketers have invested years of man-hours attempting to disguise the “water layer” at the top of a ketchup bottle, with solutions ranging from “shake well before using” labels, no drip caps, opaque colored plastic bottles, and product labels uniquely positioned to hide the phase separation. As evident in the figure below, control of the colloidal properties may very well eliminate the need for disguising gimmicks.

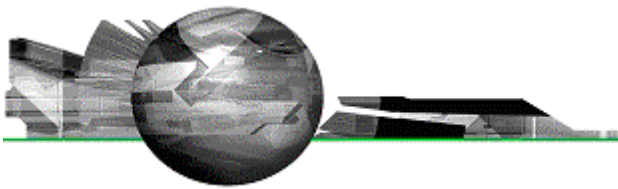


The correlation between shelf life and zeta potential has been recognized and understood for many years. As the magnitude of the zeta potential increases, so does the electrostatic repulsion between neighboring particles. At the high concentrations inherent to food formulations, electrostatic stability is essential to ensuring that when the consumer views the product on the grocery shelf, they see the homogeneous dispersion prepared in the processing facility, rather than a somewhat unappealing two phase mixture. The figure below shows an example of the correlation between shelf life and zeta potential for three nutritional beverages derived from soy products.



An additional complexity within the food industry, is the need for the product to maintain “consumer friendly” characteristics beyond the purchase, e.g. during consumer preparation and use. As a hypothetical example, let us consider tooth paste. How conducive to future sales would a tooth paste product be, if the formulation was such that it broke down instantly and lost its grittiness upon contact with water. As a real example, consider the figure below, which shows the particle size distribution for an alcoholic beverage emulsion as a function of dilution. As the beverage is poured in a restaurant, it is diluted with spirits, water, and other diluents. Palatability and aesthetic appeal would both be significantly reduced, if the emulsion was unstable to dilution. As noted in the figure below, the formulation for this product is optimized to maintain the same particle size, even under very dilute conditions.





Food Product References

Malvern Instruments related articles noted in blue.

Sun, Z.; DeLuca, T.; Mattison, K. "Size And Rheology Characterization Of Concentrated Emulsions", *Am. Laboratory*, **2005** 37(13): 8.

Agboola, S.O.; Singh, H.; Munro, P.S.; Dalgleish, D.G.; Singh, A.M. "Stability of Emulsions Formed Using Whey Protein Hydrolysate: Effects of Lecithin Addition and Retorting", *J. Agric. Food Chem.*, **1998** 46: 1814-1819.

Mei, L.; Decker, E.A.; McClements, D.J. "Evidence of Iron Association with Emulsion Droplets and Its Impact on Lipid Oxidation", *J. Agric. Food Chem.*, **1998** 46: 5072-5077.

Sherwin, C.P., Smith, D.E., Fulcher, R.G "Effect of Fatty Acid Type on Dispersed Phase Particle Size Distributions in Emulsion Edible Films", *J. Agric. Food Chem.*, **1998** 46: 4534-4538.

Alaimo, M.H.; Kumosinski, T.F. "Investigation of Hydrophobic Interactions in Colloidal and Biological Systems by Molecular Dynamics Simulations and NMR Spectroscopy", *Langmuir*, **1997** 13: 2007-2018.

Saucier, C.; Bourgeois, G.; Vitry, C.; Roux, D.; Glories, Y. "Characterization of (+)-Catechin-Acetaldehyde Polymers: A Model for Colloidal State of Wine Polyphenols", *J. Agric. Food Chem.*, **1997** 45: 1045-1049.

Farrell, H.M.; Cooke, P.H.; King, G.; Hoagland, P.D.; Groves, M.L.; Kumosinski, T.F.; Chu, B. "Particle Sizes of Casein Submicelles and Purified κ -Casein", *ACS Symp. Ser.(Macromolecular Interactions in Food Technology)*, **1996** 650: 61-79.

Kim, Y.D.; Morr, C.V.; Schenz, T.W. "Microencapsulation Properties of Gum Arabic and Several Food Proteins: Liquid Orange Oil Emulsion Particles", *J. Agric. Food Chem.*, **1996** 44: 1308-1313.

McHugh, T. H. "Effects of Macromolecular Interactions on the Permeability of Composite Edible Films", *ACS Symp. Ser. (Macromolecular Interactions in Food Technology)*, **1996** 650: 134-144.

Trubiano, P.C. "The Role of Specialty Food Starches in Flavor Encapsulation", *ACS Symp. Ser. (Flavor Technology)*, **1995** 610: 244-253.

Richmond, P. "Food Technology and Nutrition: Challenges for Colloid and Interface Science", *Pure and Appl. Chem.*, **1992** 64(11): 1751-1755.

Zhuge, Q., Posner, E.S.; Deyoe, C.W. "Production Study of a Low-Gossypol Protein Product from Cottonseed Meal", *J. Agric. Food Chem.*, **1988** 36: 153-155.

Malvern Instruments Ltd

Enigma Business Park • Grovewood Road • Malvern • Worcestershire • UK • WR14 1XZ
Tel: +44 (0)1684 892456 • Fax: +44 (0)1684 892789

Malvern Instruments Worldwide

Sales and service centers in over 50 countries for details visit www.malvern.com/contact

more information at www.malvern.com